

OCAM

4X4
ACCESSORIES

INSTALLATION INSTRUCTIONS



SKU: BST2-HILUX-05

Vehicle Compatibility: Hilux N70, 2005-15

Install Time: 0.5 hours

IMPORTANT INFORMATION

- Always wear safety glasses and hearing protection.
- Make sure work area is kept clean at all times.
- Check that all components, as listed, are present.
- Thoroughly read all instructions.
- This product or its fasteners must not be modified in any way.
- These instructions are accurate at the revision date and do not take into account any changes made by the vehicle manufacturer to vehicle design after the revision date, or other accessories that are or have been fitted to the vehicle.
- It is the responsibility of the installer to confirm correct operation/clearance of all components.
- All holes drilled must have all burrs and swarf removed then coated with a suitable rust preventative paint.
- Ensure that all hardware is fastened to torque specifications as detailed in the instructions.
- On completion of the job, these instructions are to be given to the customer.

PRODUCT CARE

- To maintain the appearance of the product, wash and dry regularly using a quality car wash.
- The product fixing should be periodically checked for correct torque.

| Torque Settings | | |
|------------------------|------------------|----------------------|
| BOLT SIZE mm | TORQUE Nm | TORQUE ft. lb |
| M5 | 7 | 5 |
| M6 | 11.8 | 8.7 |
| M8 | 28.8 | 21.3 |
| M10 | 57.5 | 42.3 |
| M12 | 99.8 | 73.7 |



Bonnet mount bracket

2



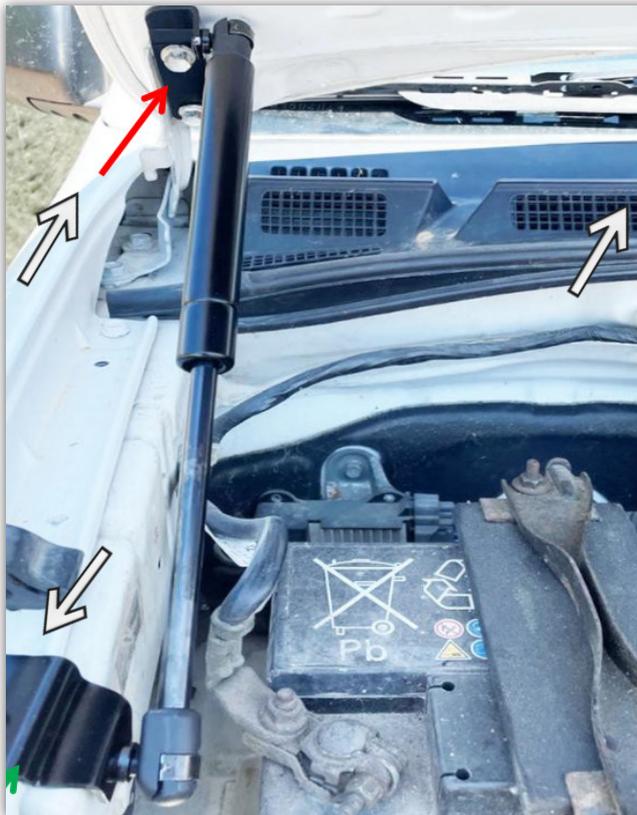
Lower mount bracket

2



Gas struts

2



1. Remove bonnet hinge bolts, have a second person support to bonnet while disconnected to prevent it from falling.
2. Check bonnet is resecured in the correct position to ensure bonnet alignment is correct.
3. Install bonnet mount bracket, secure using factory bolts.
4. Remove factory panel bolt, install lower mount bracket and secure using factory bolt.
5. Install gas strut by pushing the sockets onto the boll joints. Ensure gas struts are installed in the correct orientation as shown.
6. Check and confirm all bolts are tightened correctly.