



INSTALLATION INSTRUCTIONS

PART NUMBER: SBP-25-BP

APPLICATION: Isuzu D-Max July 2021 on and Mazda BT-50 TF

FITTING TIME: 45 min



OCAM 4x4 Accessories
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IMPORTANT INFORMATION

- Always wear safety glasses and hearing protection.
- Make sure work area is kept clean at all times.
- Check that all components, as listed, are present.
- Thoroughly read all instructions.
- This product or its fasteners must not be modified in any way.
- These instructions are accurate as at the revision date and do not take into account any changes made by the vehicle manufacturer to vehicle design after the revision date, or other accessories that are or have been fitted to the vehicle.
- It is the responsibility of the installer to confirm correct operation/clearance of all components.
- All holes drilled must have all burrs and swarf removed then coated with a suitable rust preventative paint.
- Ensure that all hardware is fastened to torque list as detailed in these instructions.
- On completion of the job, these instructions are to be given to the customer.

PRODUCT CARE

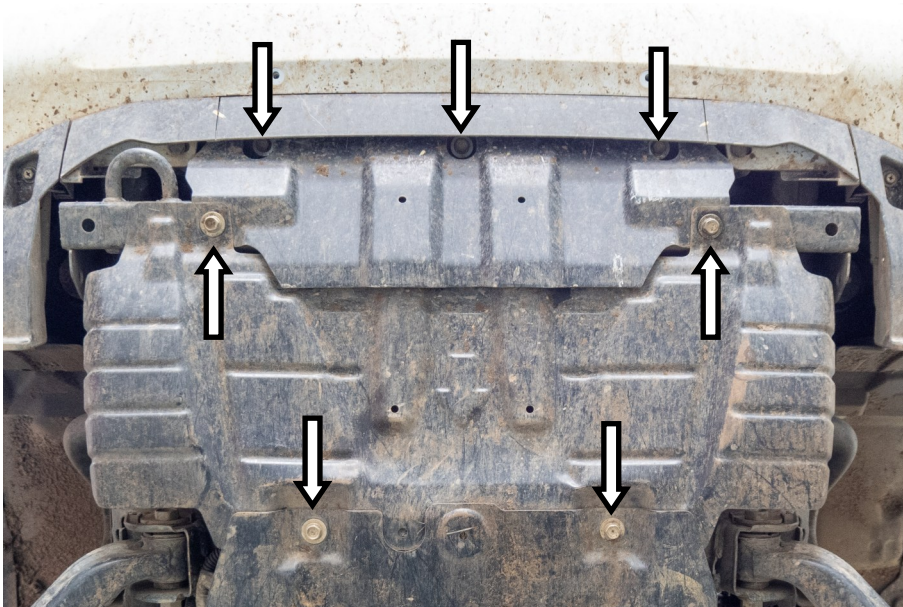
- To maintain the appearance of the product, wash and dry regularly using a quality car wash.
- The product should be periodically checked for tightness.

Torque Settings		
BOLT SIZE mm	TORQUE Nm	TORQUE ft.lb
M5	5	4
M6	9	7
M8	22	16
M10	44	32
M12	77	57

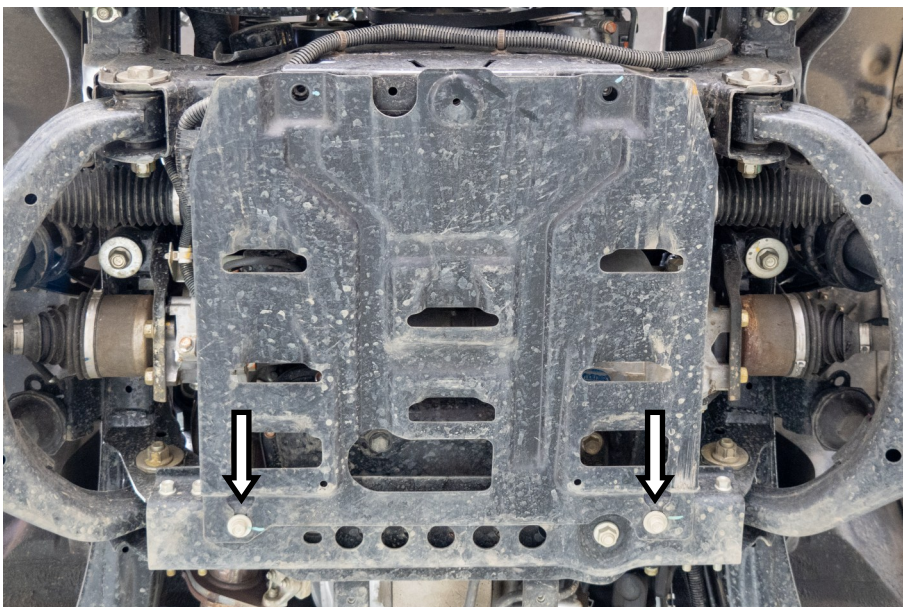
Tools Required

1. Metric socket set

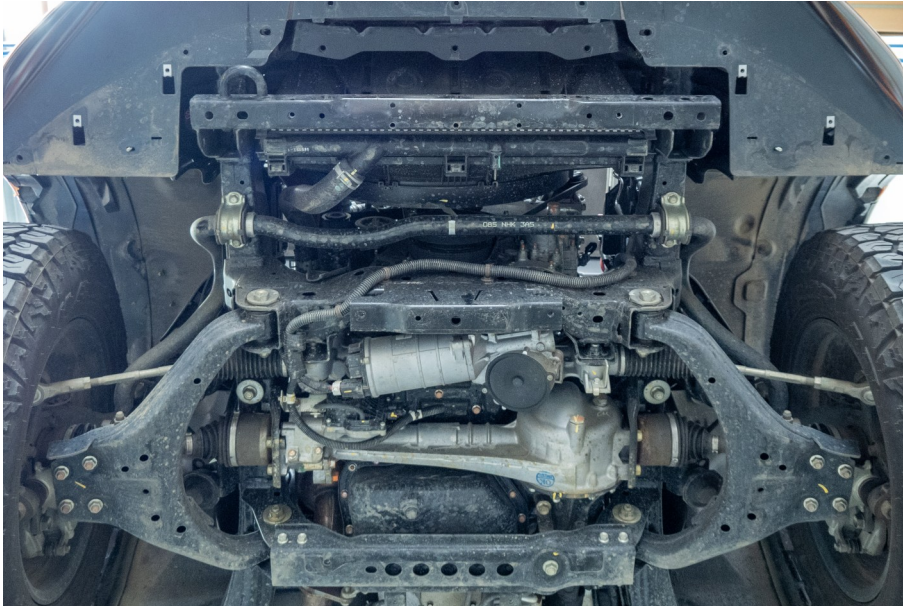
Item	Part number	Description	Qty
1		Front bash plate	1
2		Rear bash plate	1
3		Hex bolt M10 x 1.25 x 30mm	6
4		Spring washer M10	6
5		Flat washer M10	6



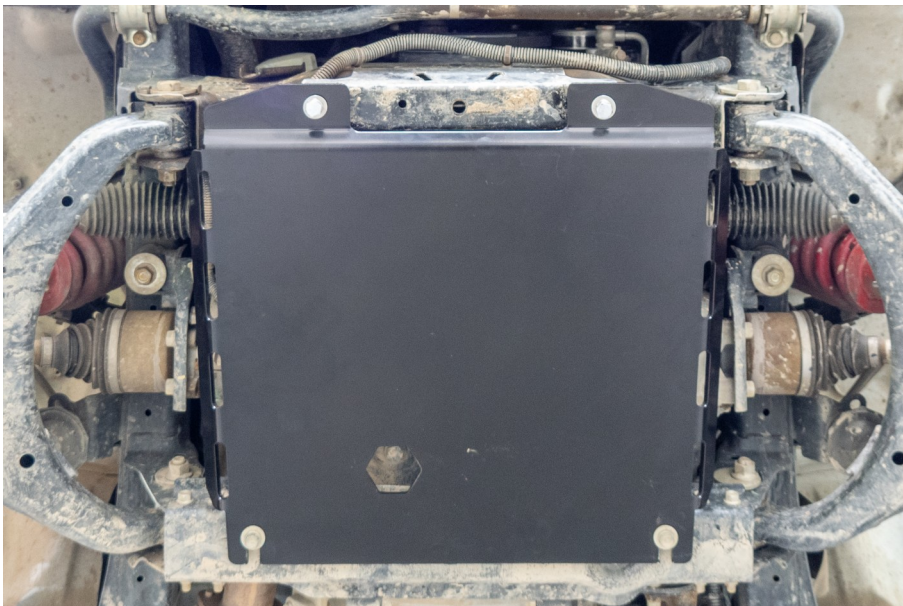
1. Where fitted, remove the front and middle OE bash plates. If you have a bull bar fitted the front bash plate may not be fitted.



2. Remove the rear bash plate.



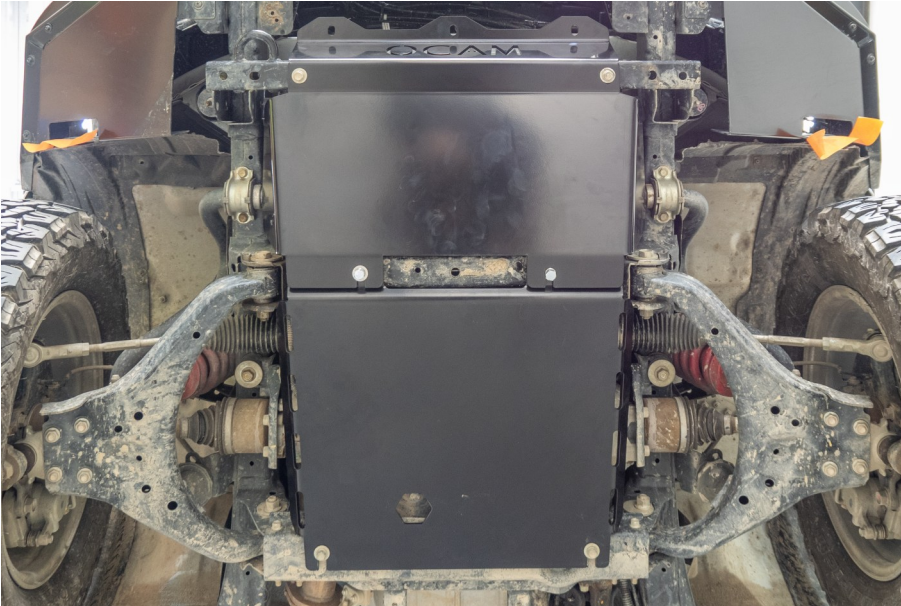
3. If necessary, clean underneath before fitting the new bash plates.



4. Lift the rear bash plate into place and secure with four M10 x 30mm hex bolts, M10 spring and flat washers. Leave loose.
5. Ensure the front bolts are left with enough length to fit the front bash plate between the rear bash plate and the flat washers.



6. Slide the front bash plate on top of the rear bash plate.
7. Secure the front of the front bash plate with two M10 x 30mm hex bolts, M10 spring and flat washers.



8. Align both bash plates and tighten the fasteners to the correct torque.



9. The front bash plate has three holes at the front, if you don't have a bull bar then they will attach to where the front stone tray was. Use the OE bolts to secure.
10. If a bull bar is fitted, it will depend on the bar if these three front holes are used. If being used, use the fasteners supplied with the bull bar.