



# INSTALLATION INSTRUCTIONS

PART NUMBER: SBP-25-TC.

APPLICATION: Isuzu D-Max July 2021 on and Mazda BT-50 TF.

FITTING TIME: 30 min.



OCAM 4x4 Accessories  
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## IMPORTANT INFORMATION

- Always wear safety glasses and hearing protection.
- Make sure work area is kept clean at all times.
- Check that all components, as listed, are present.
- Thoroughly read all instructions.
- This product or its fasteners must not be modified in any way.
- These instructions are accurate as at the revision date and do not take into account any changes made by the vehicle manufacturer to vehicle design after the revision date, or other accessories that are or have been fitted to the vehicle.
- It is the responsibility of the installer to confirm correct operation/clearance of all components.
- All holes drilled must have all burrs and swarf removed then coated with a suitable rust preventative paint.
- Ensure that all hardware is fastened to torque list as detailed in these instructions.
- On completion of the job, these instructions are to be given to the customer.

## PRODUCT CARE

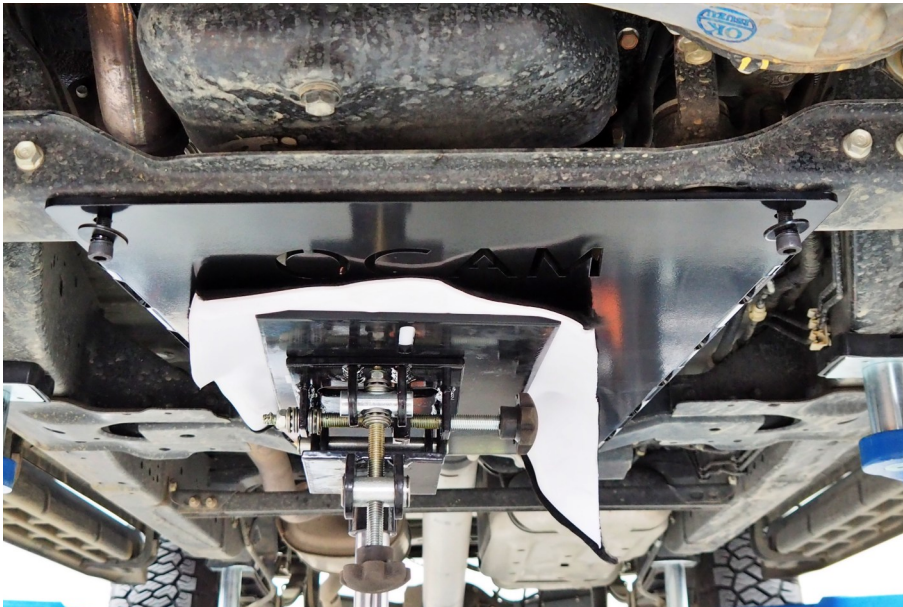
- To maintain the appearance of the product, wash and dry regularly using a quality car wash.
- The product should be periodically checked for tightness.

Torque Settings		
BOLT SIZE mm	TORQUE Nm	TORQUE ft.lb
M5	5	4
M6	9	7
M8	22	16
M10	44	32
M12	77	57

## Tools Required

1. Metric socket set

Item	Part number	Description	Qty
1		Transmission bash plate	1
2		Nut plate M10	2
3		Hex bolt M10 x 1.25 x 30mm	4
4		Spring washer M10	4
5		Flat washer M10	4



1. Lift the transmission bash plate into place.
2. Secure the front with two M10 x 30mm hex bolts, spring and flat washers. Leave loose.



2. At the rear, insert the two M10 nut plates into the cross member.





3. Secure the rear with two M10 x 30mm hex bolts, M10 spring and flat washers to the previously inserted nut plates.
4. Align and tighten the fasteners to the correct torque.