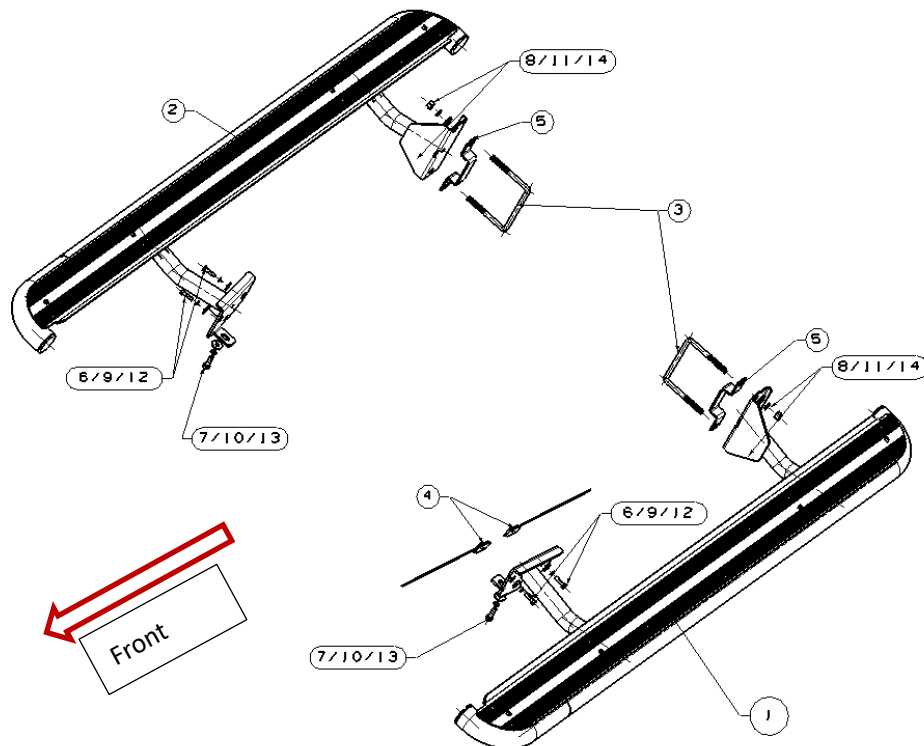


# Fitting instruction

Description:	OCAM Heavy Duty Steel Side Steps
Model:	Toyota Landcruiser 79 Series, Dual Cab, 2012-Current
Item NO.:	SS2-79-DC



## Before Installation

- Please read the instruction carefully. They will also help you to avoid scratches or other potential damage to your vehicle.
- All images are for reference only and may vary slightly with the actual product you received.

## Care and Cleaning


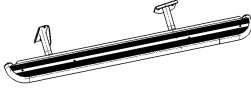
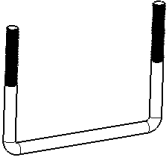


- Mild soap may be used also to clean the side steps.
- Please periodically check and retighten all the hardware and keep your investment clean for a fresh look..

## Standard locking torque

M10 - 80 Nm

# Fitting instruction

## Parts list

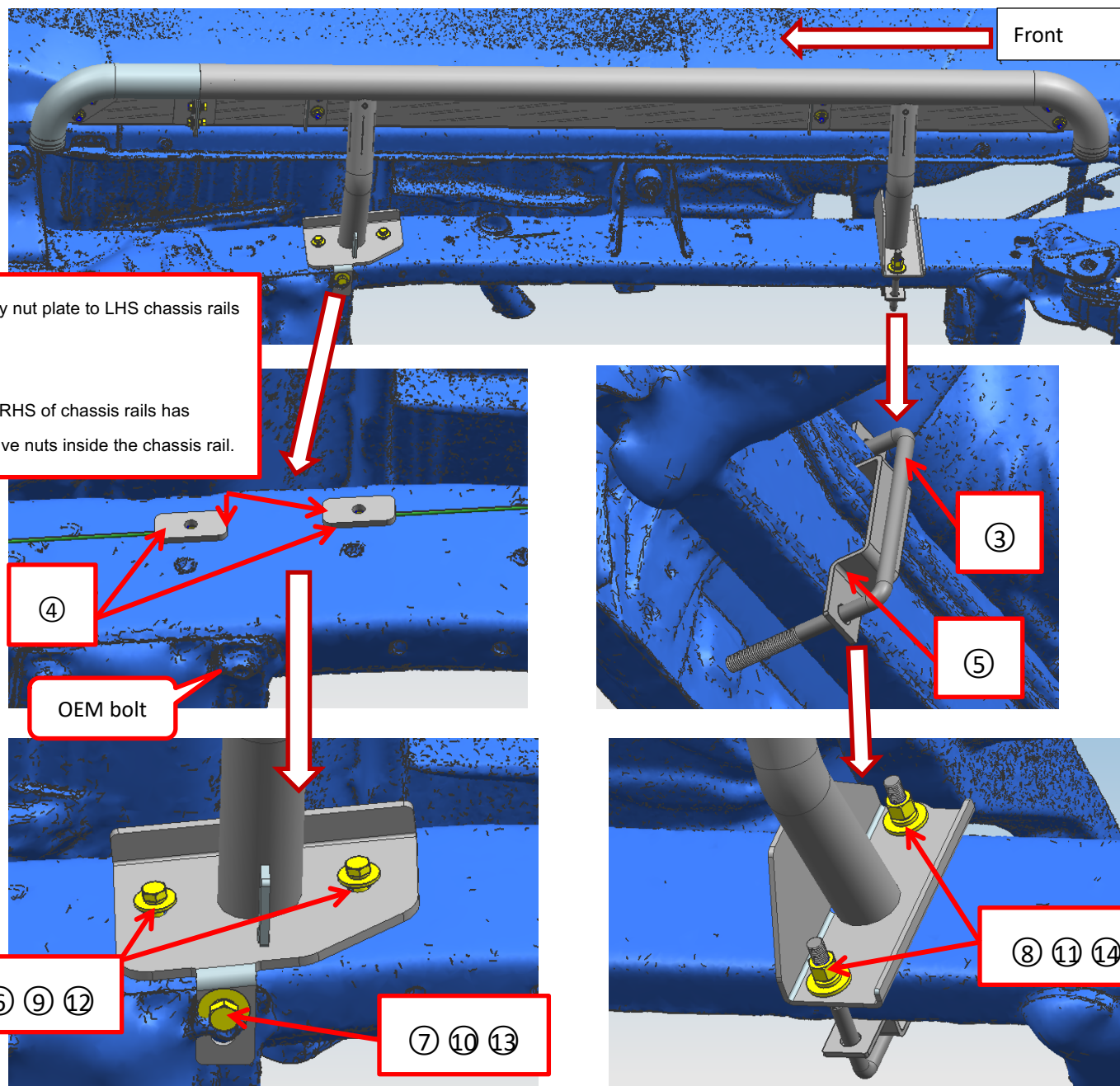
Item	Item NO.	Description	Qty	Item	Item NO.	Description	Qty
①	200416642	 Side Step Assembly LHS	1	②	200416623	 Side Step Assembly RHS	1
③	200430698	 M12x1.5mm U-bolt	2	④	200429260	 Nut Plate M8x25	2
⑤	200416641	 Rear Mount Inner Bracket	2				

## Hardware kit

Item	Item NO.	Description	Qty
⑥	3000147	Spring washer M8	4
⑦	3000160	Spring washer M10	2
⑧	3000171	Spring washer M12	4
⑨	3000238	Flat washer M8(8x24x2mm)	4
⑩	3000245	Flat washer M10(10x30x2.5mm)	2
⑪	3001546	Hex nut M12x1.5	4
⑫	3002600	Hex head bolt (full thread) M8_30	4
⑬	3003027	Hex head bolt (full thread) M10x1.25_35	2
⑭	3004967	Flat washer M12_32_3	4

# Fitting instruction

## Installation Steps:



Step 1 : As above illustration, please remove OEM bolt from the chassis rail and place it aside.

Step 2: Please apply ③ ④ ⑤ to the mounting holes as above.

Step 3: Secure the side step with ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬ ⑭, finger tight only.

Step 4: Adjust the steps at the properate postion then tighten all the fasteners.